

Modern2020

Methodology for Qualifying the Monitoring Components

Jean-Michel Matray¹, E Bohner², K Raunio², S Delépine-Lesoille³, M Landolt³, J Bertrand³, M Kronberg⁴, L-E Johannesson⁴, J Vestricht⁵, P Mégret⁶, F Martinot⁷, M Rey⁸ and J-L Garcia-Siñeriz⁸

1 - IRSN, 2 - VTT, 3 - Andra, 4 - SKB, 5 - SCK-CEN, 6 - Univ Mons, 7 - EDF, 8 - AMBERG

10 April 2011, Cité Universitaire Paris



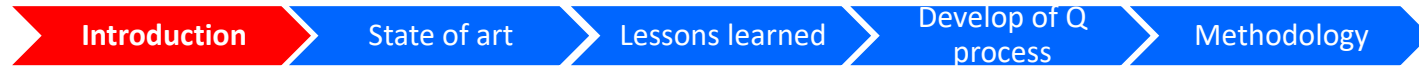
This project has received funding from the Euratom research and training programme 2014-2018 under grant agreement n° 662177

Qualification? *Definition from the NEA glossary on NPP ageing*

Demonstration through testing, analysis or experience of the capability of a Monitoring Component to function within acceptance criteria during specified operating conditions while retaining the ability to perform its safety functions under normal or degraded scenarios.

Objectives

To propose a global methodology for the metrological and functional qualification of the monitoring component (MC)



Outline

- **State of the art** – Analysis of the transferable experience from industrial fields.
- **Lessons learned** - Case studies of long lived components in operation at URLs at conditions close to those expected in a DGR.
- **Development of a qualification process** - i) How to select monitoring components to be tested on testing benches, ii) How to test the selected components with the aim of producing robustness tests and accelerated ageing under harsh conditions.
- To propose a global **methodology** for the metrological and functional qualification of the monitoring component.

- Experience from the Energy field: EDF (French electricity producer)



Remote long-term quality monitoring for Hydraulic & Nuclear Power Plants

~ 20,000 sensors in 600 civil engineering

innovation



accidentology



pathologies



Experience from the Space field:

- ESA (European Spatial Agency)
- ESCC (European Space Component coordination)

*The European organism for space qualification of EEE components
in the ESA Member States*

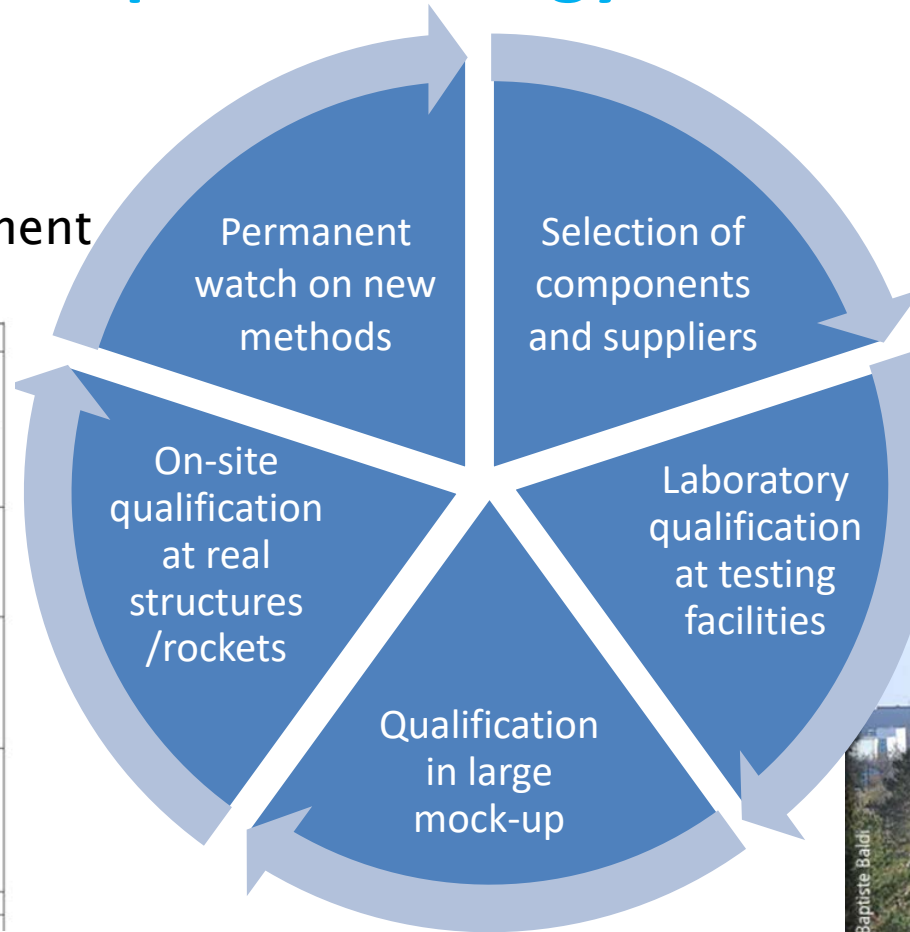


Space \neq Energy and Repository fields

- Vibrations (strong at the rocket take-off)
- Radiations (\neq nuclear energy sector)
- Large temperature range (-40°C to +80°C)
- High vacuum



Space vs Energy fields



**Vercors: 1/3 scale mock
up of a NPP reactor
containment building at
Moret sur Loing**



Crédit photo : Jean-Baptiste Baldi

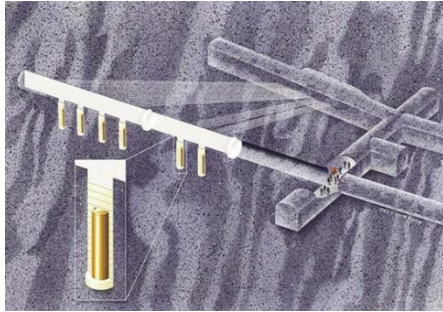


| | | |
|---|----------------------------------|--------------------|
| PROJECT: _____ | Doc n°: _____ | Prepared by: _____ |
| Approval requested by: _____ | Issue: _____ | Date: _____ |
| Family: _____ | Code [] | Group: _____ |
| Component Number: _____ | Code [] | |
| Commercial Equivalent Designation: _____ | | |
| Manufacturer/ Country: _____ | | |
| Technology/Characteristics (value or range of values with tolerance, voltage, package etc): _____ | | |
| Pure tin free (Y/N) [] | | |
| General specification: _____ | Issue: _____ | Rev: _____ |
| Specification amendment: _____ | Issue: _____ | Rev: _____ |
| Quality level: _____ | Procurement by: _____ | |
| APPROVAL STATUS | | |
| EPPL Part 1/2 listed (Y/N) [] | | |
| ESCC QPL or EQML listed (Y/N) [] | | |
| MIL QPL or QML listed (Y/N) [] | If yes: QPL/QML Reference: _____ | |
| Other approvals/other usage: _____ | | |
| Evaluation programme required (Y/N) [] | | |
| If yes reference of the Evaluation Programme: _____ | | |
| PROCUREMENT INSPECTIONS AND TESTS | | |
| Pickup (Y/N) [] | | |
| Lot acceptance: _____ | | |
| ESCC LATEVT level or subgroup [] | | |
| MIL QC/TCTI group [] | | |
| Buy-off (Y/N) [] | | |
| DPA (Y/N) [] | If yes: sample size: _____ | |
| Complementary tests | | |
| RADIATION HARDNESS DATA | | |
| Radiation Hardness Assurance Plan applicable (Y/N) [] | | |
| Doc Ref: _____ | | |
| Total Dose Effects: _____ | | |
| Evaluation Test Data (report) reference: _____ | | |
| Single Event Effects: SELSET/SEFIS/SESE/SEHSE (cross out when not applicable) | | |
| Evaluation Test Data (report) reference: _____ | | |
| EVT required (Y/N) [] | | |
| REMARKS | | |
| Approval customer: _____ | Date: _____ | |

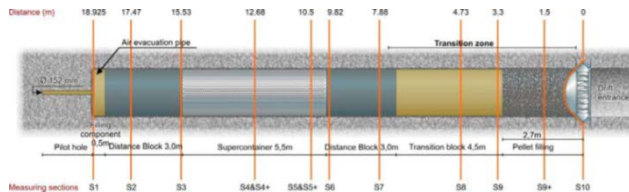
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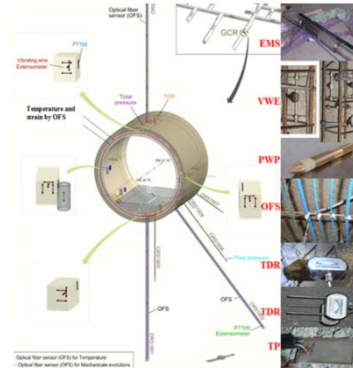
Selection of long-term experiments



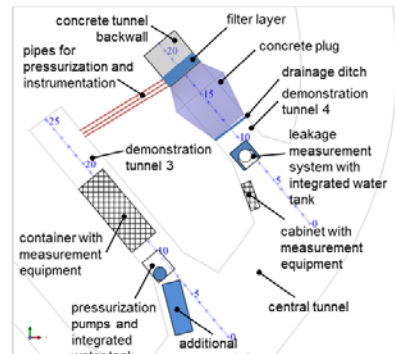
**SKB – LT - Prototype
Repository “in-situ” (8y)
/Äspö URL**



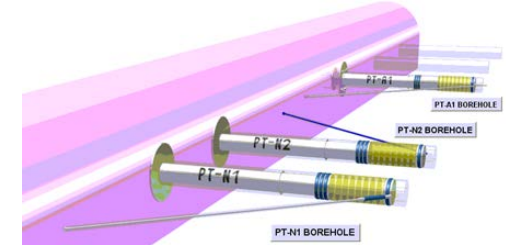
**SKB – LT - MPT
“in-situ” (5y)
/Äspö URL**



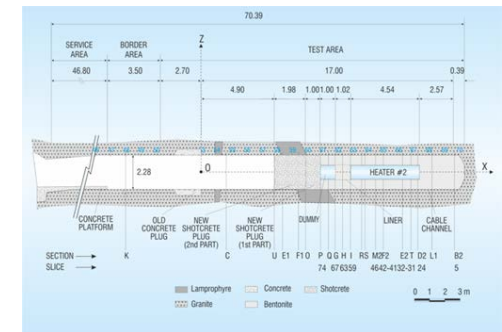
**Andra – Dem - GCR
(6y) / CMHM URL**



**VTT – LT - POPLU
(5y) / ONKALO URF**



**IRSN – LT –
SEALEX (6y) /
Tournemire URL**



**NAGRA/AMBERG –
Dem - FEBEX “in-situ”
(18y) /GTS URL**

Feedback from long-term experiments: main conclusions

| Partner | ANDRA | NAGRA AMBERG | IRSN | SKB | VTT | SKB |
|---|----------|------------------|-------------------|----------|--------------|-----------|
| URL/LAB (country) | LMHM (F) | GTS (CH) | Tournemire (F) | Äspö (S) | Onkalo (FIN) | Äspö (S) |
| Dismantled long-term and demonstrator experiments | GCR | FEBEX in situ | | | | |
| Long-term experiments | | | SEALEX | MPT | POPLU | PROTOTYPE |
| Duration (y) | 6 | 18 | 6 | 5 | 5 | 8 |
| Total number of sensors | | | | | | |
| Wired/Wireless | - | 176/0 | 149/105 | 194/33 | 132/0 | 328/0 |
| Total/Survival | 134/9 | 176/108 | 149/113 | 227/99 | 132/20 | 328/125 |
| % survival rate | 93% | 39% | 24% | 56% | 85% | 61% |

- Short duration and no 100% survival rate
- Highest survival rate attributed to the massive use of high TRL MC and to passive measuring methods → need for a longer acquisition time
- Lowest survival rate are due to experiments using « new » technologies (eg wireless) and/or to problems occurring during the swelling of the bentonite-based seals → need for a better isolation/reinforcement and improve the transmitter/receiver exchange

Development of a qualification process

- 1 - Selecting the Monitoring Components
 1. Verification of metrological characteristics and performances
 2. Sensitivity to influence parameters.
 3. Verification of functional and ergonomic characteristics and design.
 4. Verification of compliance with current standards.
 5. Operation: input/output power, operating temperatures, wavelength, modulation, consumption, end of life, etc.
 6. Testing: evaluation and qualification plan, test methods, screening definition.
 7. Quality and Product Assurance (focus on reliability and traceability): define the customers' reviews, the list of documents, the hardware acceptance.
 8. Verification of the Technology Readiness Level (TRL).

- 2 - Testing at laboratories (*in situ*, off-site)
 1. Define the list of physical quantities to be tested. Define the main influence parameters.
 2. Define the list of functionalities to be tested: same as 1. but wrt to the functional aspect of the operator interface, the dialogue with the PC or the central datalogger, the associated software.
 3. List the tests to be carried out: **robustness, ageing**.
 4. Select the laboratories, preferentially accredited.
 5. Establish the test conditions.
 6. Prioritize the tests (laboratory or on-site).

- 2-1 – Robustness tests



A testing process to verify the degree to which a system or component can function correctly in the presence of stressful environmental conditions

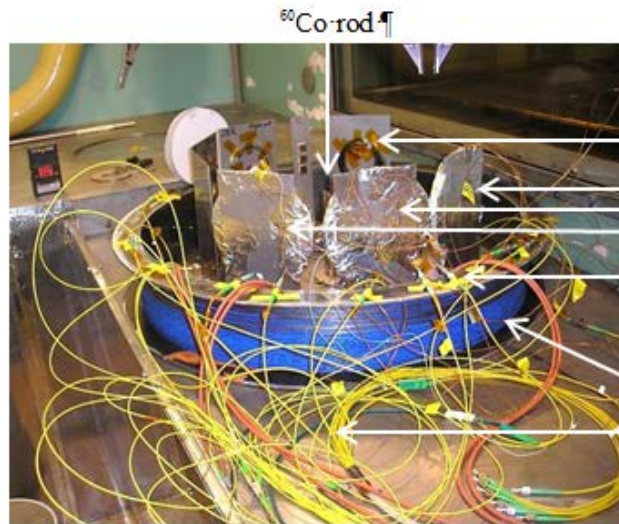
(VTT) Cyclic tests to simulate the long-term behaviour of MC in **EBS** environment as for the Nordic repository case

• 2-2 – Ageing tests

Irradiation = the only real time-quantifiable test

A testing process to accelerate artificially the normal degradation of a monitoring component (MC) with time of use

Definition from the NEA glossary on NPP ageing

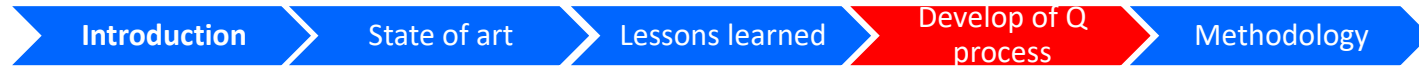


⁶⁰Co-rod
 Fiber at room temperature
 Fibers inside heating
 Silicones
 Connections to standard
 pigtail for on-line
 measurement
 Strain sensing cables
 Standard pigtail

IRMA/IRSN
irradiation tests
Nov. 2017 – Dose
rate 3kGy/h - TID
1MGy

RITA/CEN irradiation tests Oct. 2017 –
Dose rate 0.41-0.66 kGy/h, TID < 10kGy

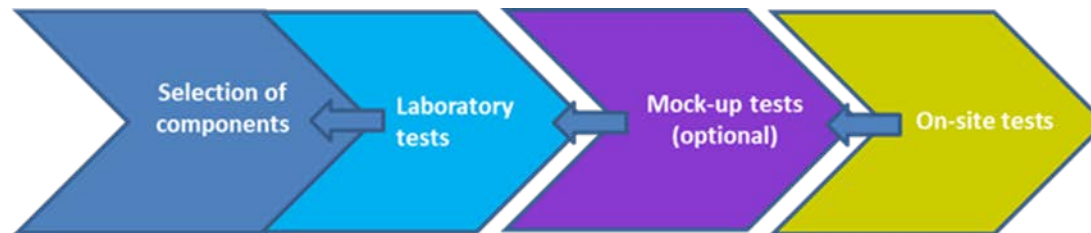




- 3 – On-site testing *of the whole MC system under realistic conditions*
 - At site-specific URLs (when radiation is not involved)
 - In large surface mockups (optional)
 - At DGR in dedicated disposal cells with real radioactive waste packages (obviously the most representative conditions)

Main conclusions

- Strong synergy between Energy, Space fields and DGR needs with a qualification process in 3 stages: i) Selection of components, ii) The laboratory qualification and iii) On-site qualification.
- Despite a strict selection of the best technical solution of the moment, in situ and long-term experiments performed at URLs or at large mock-ups suggest improvements to be checked in situ.
- The Initiatives for the development of a generalized qualification procedure must combine robustness, ageing and on-site tests with an optional mock-up off-site test.



Global sketch for the qualification of monitoring components in DGRs

Proposal of an Approval DOCument (ADOC) for a monitoring component qualification

Study reported in D36

ADOC - Approval DOCument for a monitoring component qualification

| | |
|----------------------------------|------------|
| Project: | Doc n°: |
| Prepared by: | Date: |
| Approval requested by: | Component: |
| Family: | |
| Technology Detail specification: | |

Approval status:

| | | |
|--------------------------------|------------------------------|------------------------------|
| Evaluation programme required: | <input type="checkbox"/> Yes | <input type="checkbox"/> Not |
|--------------------------------|------------------------------|------------------------------|

Component selection

| | |
|--|--|
| TRL: | Procurement by: |
| Influence parameters with measurement range and sensitivity: | |
| Sensitivity to influence parameters | <input type="checkbox"/> Ok <input type="checkbox"/> Not Ok |
| Verification of functional and ergonomic characteristics | <input checked="" type="checkbox"/> Ok <input type="checkbox"/> Not Ok |
| Verification of metrological characteristics | <input type="checkbox"/> Ok <input type="checkbox"/> Not Ok |
| Verification of compliance with current standards | <input type="checkbox"/> Ok <input type="checkbox"/> Not Ok |
| Requirement for additional tests (in case not ok) | <input type="checkbox"/> Yes <input type="checkbox"/> No |
| If yes, test required Lab - Robustness | <input type="checkbox"/> Yes <input type="checkbox"/> No |
| Lab - Ageing tests | <input type="checkbox"/> Yes <input type="checkbox"/> No |
| In situ - Long-term | <input type="checkbox"/> Yes <input type="checkbox"/> No |
| In situ - demonstration | <input type="checkbox"/> Yes <input type="checkbox"/> No |

Laboratory test (testing of components/combined components under adverse conditions)

| | | |
|--|-------------------------------------|---------------------------------|
| 1. Test of robustness: | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| Laboratory name: | Certification/accreditation number: | |
| Detailed Specifications: (type of test, steps, iterations...): | | |
| Reporting: | Number | Date |
| Results: | <input type="checkbox"/> Ok | <input type="checkbox"/> Not Ok |
| 2. Ageing tests | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| Laboratory name: | Certification/accreditation number: | |
| Detailed Specifications: (type of test, steps, iterations...): | | |
| Reporting: | Number | Date |
| Results: | <input type="checkbox"/> Ok | <input type="checkbox"/> Not Ok |

On-site test (testing of the whole components under realistic conditions)

| | | |
|--|-------------------------------------|---------------------------------|
| 1. Tests at URLs: | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| URL: | Certification/accreditation number: | |
| Detailed Specifications: (type of test, steps, iterations...): | | |
| Reporting: | Number | Date |
| Results: | <input type="checkbox"/> Ok | <input type="checkbox"/> Not Ok |
| 2. Testing at witness structure/cells at DGR | <input type="checkbox"/> Yes | <input type="checkbox"/> No |
| DGR: | Certification/accreditation number: | |
| Detailed Specifications: (type of test, steps, iterations...): | | |
| Reporting: | Number | Date |
| Results: | <input type="checkbox"/> Ok | <input type="checkbox"/> Not Ok |

*Thank you for
your
attention*